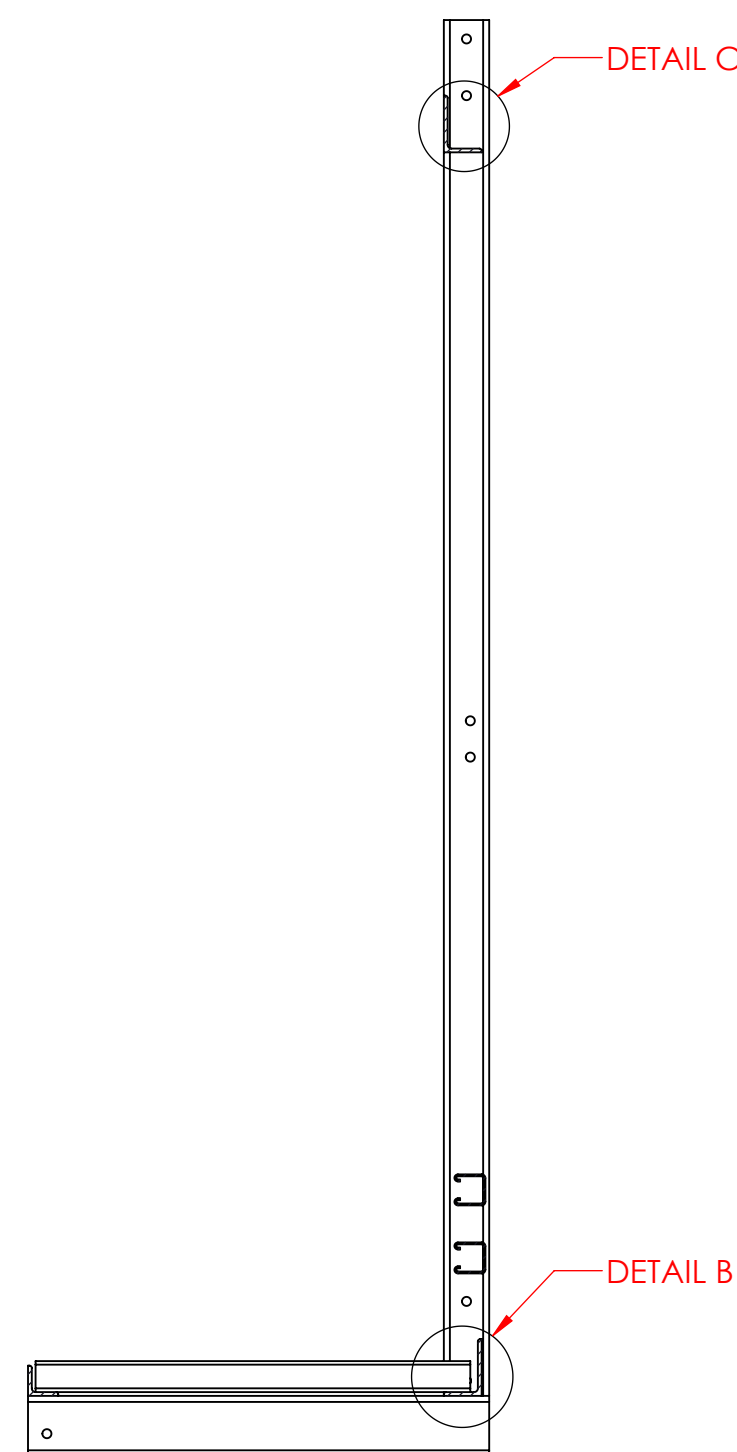
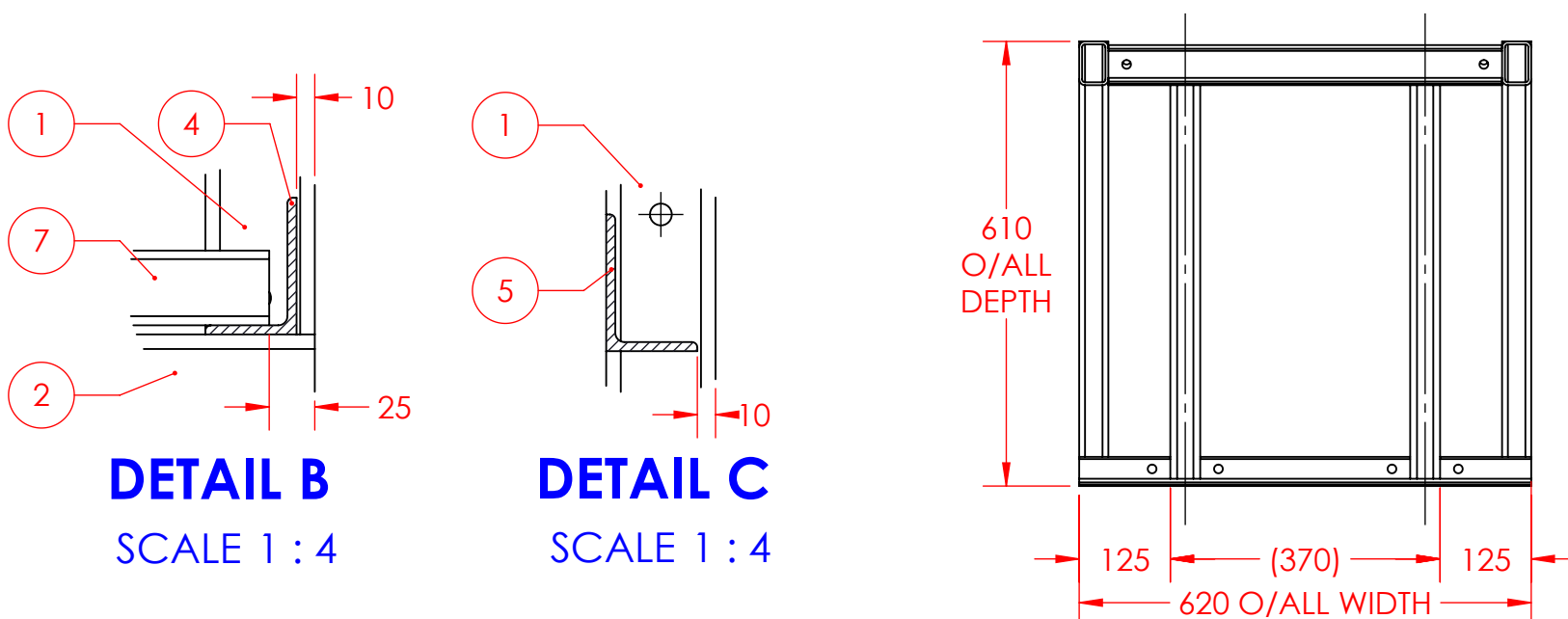
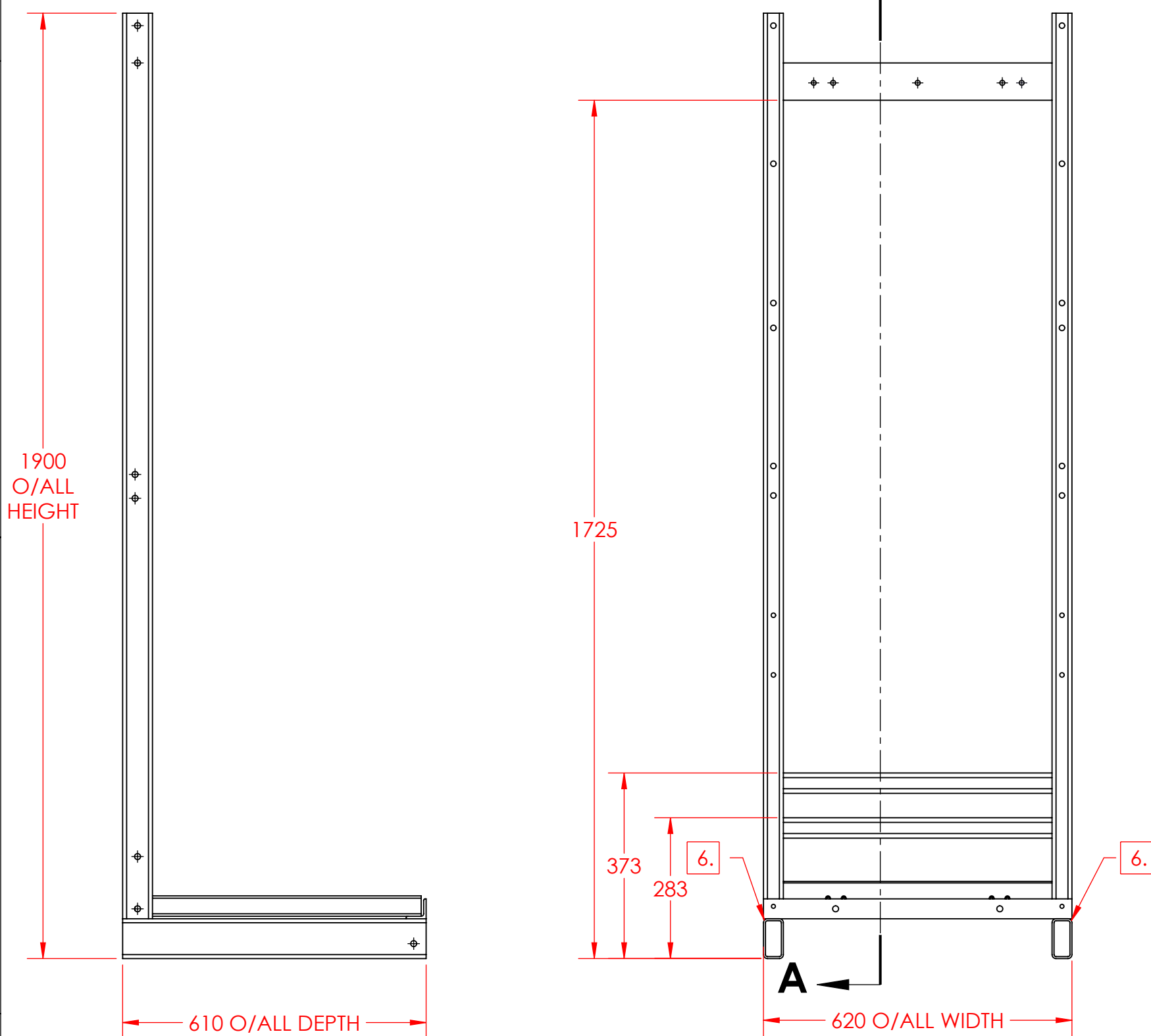
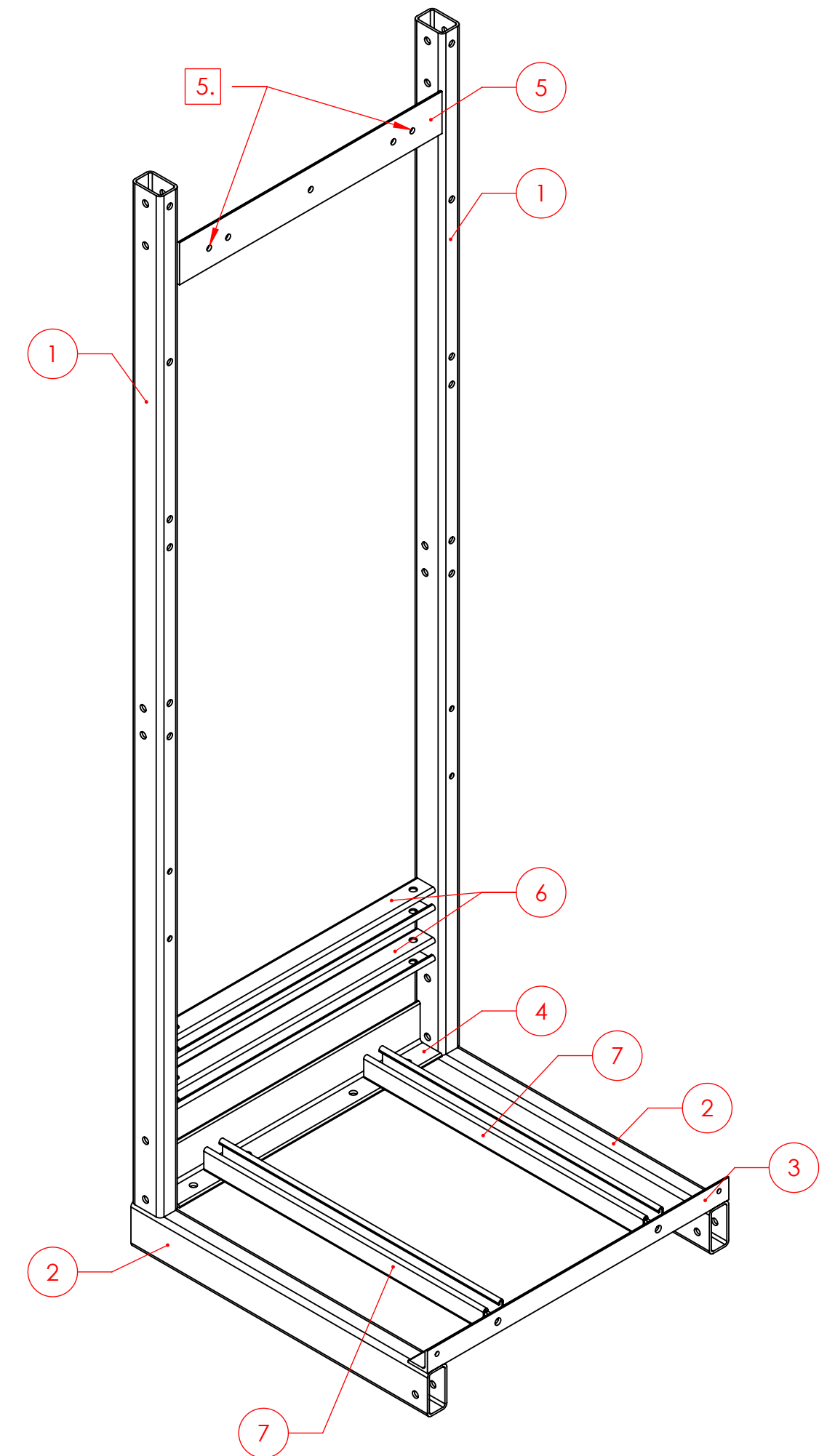


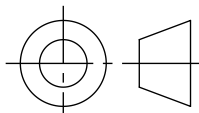
1. FLAGS/SYMBOLS USED IN THE DRAWING
SQUARE "□" FOR INDEXED NOTES
TRIANGLE "△" FOR REVISION LOCATIONS
BRACKETS "()" FOR REFERENCE .DIMENSIONS
CIRCLE "○" FOR ITEM NUMBER
2. FRAME TO BE FULLY WELDED CONSTRUCTION
3. ALL WELDS TO BE 5mm FILLET WELD UNLESS STATED OTHERWISE
4. WELDING STANDARD BS EN 1090-2 EXC 2
5. GALVANISERS TO HANG FROM THESE HOLES
6. GRIND WELDFLUSH WITH THE FRAME



SECTION A-A



ISOMETRIC VIEW
SCALE 1 : 8

ITEM No.	DESCRIPTION	QTY	DRILLING DETAIL		LENGTH	
1	RHS 60 x 40 x 4 Cold Formed BS EN 10219 S235 JRH	2	Refer to Drilling Detail A See Sheet 2		1820	
2	RHS 80 x 40 x 4 Cold Formed BS EN 10219 S235 JRH	2	Refer to Drilling Detail B See Sheet 2		610	
3	RSA 40 x 40 x 5 BS EN 10025 S275 JR, JO or J2	1	Refer to Drilling Detail C See Sheet 2		620	
4	RSA 75 x 50 x 5 BS EN 10025 S275 JR, JO or J2	1	Refer to Drilling Detail D See Sheet 2		540	
5	RSA 75 x 50 x 5 BS EN 10025 S275 JR, JO or J2	1	Refer to Drilling Detail E See Sheet 2		540	
6	41 x 41 x 2.5 Slotted Strut PG	2	Refer to Drilling Detail F See Sheet 2		540	
7	41 x 41 x 2.5 Slotted Strut PG	2	NONE		575	
 3rd ANGLE PROJECTION PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF S.A. ARMSTRONG INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF S.A. ARMSTRONG INC. IS PROHIBITED.			UNLESS OTHERWISE SPECIFIED:			
			TOLERANCES:INCH[MM]			
			X.X ±.500 [12.70]			
			X.XX ±.250 [6.35]			
			X.XXX ±.125 [3.18]			
			ANGULAR ±1DEG			
			DRAWN		KJ	12/03/2025
			CHECKED		---	YYYY-MM-DD
			ENG APPR.		---	YYYY-MM-DD
			MFG APPR.		---	YYYY-MM-DD
		G.A.		---	YYYY-MM-DD	
		COMMENTS:				
		MODEL LEVEL:				
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-2009				
		MATERIAL: SEE TABLE/NOTE				
		FINISH: HD GALV TO EN ISO 1461				
		DO NOT SCALE DRAWING				
	NEXT ASSY	USED ON	SIZE	DWG. NO.		
			A2	G01102001-143		
			SCALE: 1:10	REV		
			WEIGHT: SEE TABLE	1		
			SHEET 1 OF 2			

